

## Ground-Up Facilities Modernization Catches Up With 1400% Saving Millions of Dollars

**Situation:** \$300M licensee of multinational sporting goods brand has grown ne. 10 years with no upgrades in processes, systems, or automation. Growth had b addressed by adding labor.

Approach: Reviewed entire operation, recommending automation of all pose processes. Developed strategy to optimize all infrastructure, IT, and procedur Researched, recommended, and negotiated with vendors to install conveyors scanning equipment, and warehouse management system across 2 distribution centers. Called in Six Sigma specialists to ensure no efficiency opportunity was

Conceived High-ROI Facilities and Process Redesign.			
Annual Production Savings	\$3 Million (P)		
Carton-Out-the-Door Savings	90% (P)		
Project ROI	~13 Months (P)		

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